

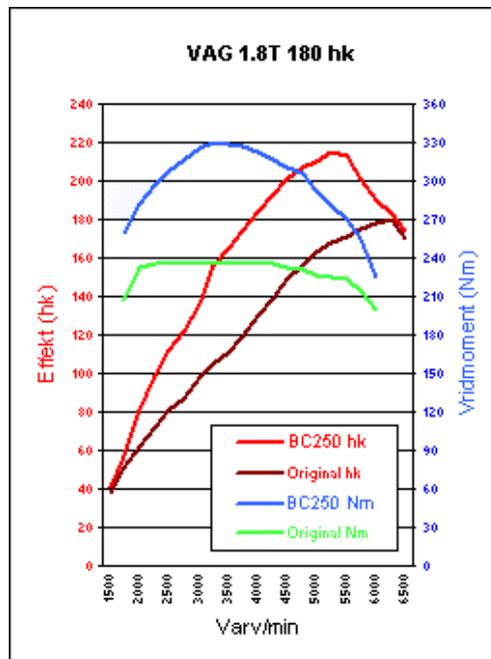


INSTALLATION GUIDE BC250/500

VAG 1.8T LONGITUDINAL ENGINE MOUNTING 95-00

Original	BC 250
Audi, VW, Skoda & Seat 1996-> Power: 150 hp Torque: 210 Nm	Audi, VW, Skoda & Seat 1996-> Power: Sport 197 hp, Economy* 197 hp Torque: 290 Nm
Audi, VW, Skoda & Seat Power: 180 hp Torque: 235 Nm	Audi, VW, Skoda & Seat Power: Sport 215 hp, Economy* 215 hp Torque: 330 Nm

* Softer response with throttle depending boost





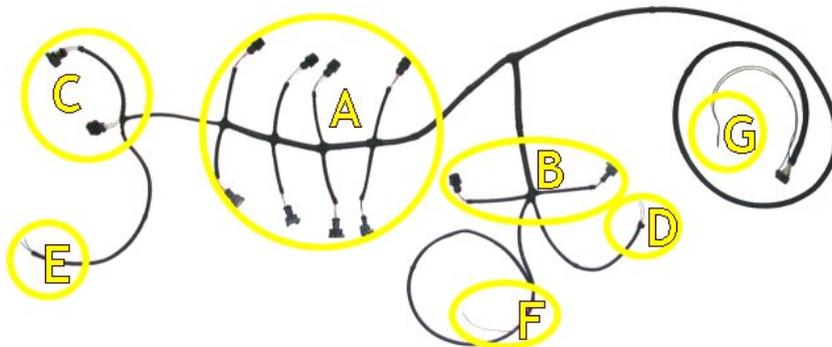
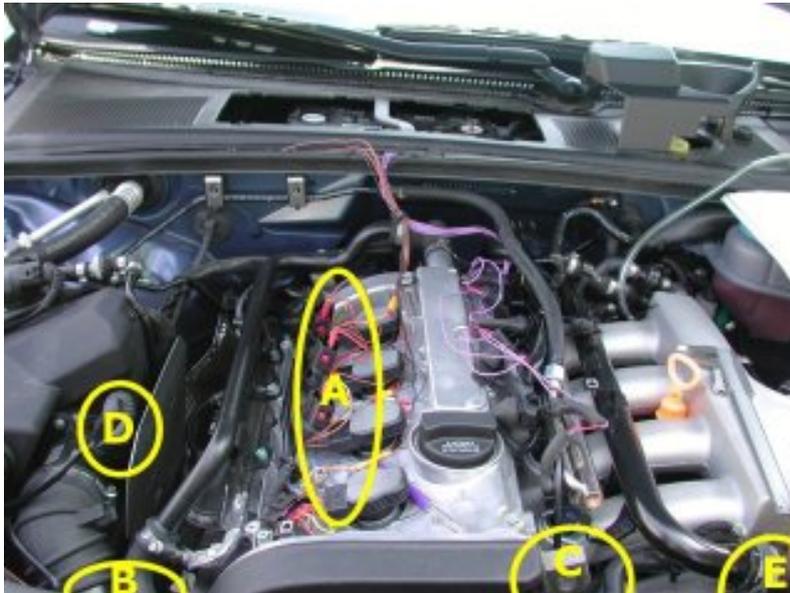
INSTALLATION

Basic information about the harness and the installation

The installation is quite simple but requires some understanding of cars. We've tried to illustrate the different steps of the installation with pictures.

The BC-harness is delivered complete with all the connectors except for MAP and MAF where you will have to cut one wire and solder the harness in between.

- (A) Bosch fuel injectors
- (B) Boost control valve (and power supply)
- (C) RPM signal from cam sensor.
- (D) MAF-signal (cut and solder)
- (E, F) Optional inputs
- (G) Grounding (screw)





Tools needed for the installation

- 1) Solder iron
- 2) Cutting pliers
- 3) A few screwdrivers
- 4) Steel wire to get the harness through the firewall

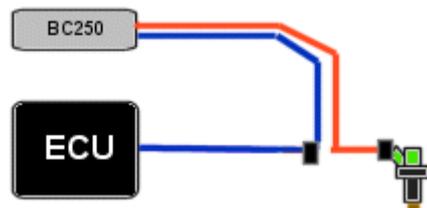
Installation

- 1)
Read the whole instruction first, at least one time.
- 2)
Turn the ignition off and remove key
- 3)
Remove engine cover
- 4)
Lay down the harness on top of the engine, as it is supposed to be when finished.

5)

Fuel injectors (A)

There are ordinary Bosch fuel injector connectors prepared in the harness. The 8 connectors are paired up male-female. The principle is to connect the box between the fuel injectors and the original harness using a male-female pair of connectors. To get the original harness back in place you can turn the injector 90 degrees.





6)

Cam sensor (C)

The cam sensor is connected the same way as the fuel injectors, through the prepared connector (C).

Connect the prebuilt harness to the original harness and to the cam sensor. The BC-box uses the cam sensor signal to measure the RPM.

7)

Boost control valve and 12V supply (B)

The boost control valve is connected with the prepared connectors (B). Connect the box to the original harness and to the boost control valve.

This is also the connector where we get a 12V power supply. There's power while the engine is running and a short period of time after the ignition is turned off.



8)

Mass air flow sensor (D)

The MAF sensor is located on the pipe after the air filter. The signal wire is pin no 5 from the MAF connector (often black). Cut this wire and solder the end from the MAF sensor to the green wire in the BC-harness. The other wire that goes to the ECU should be soldered together with the orange wire in the BC-harness.





9)

Mounting the box inside the car

You can either mount the box in the engine compartment or inside the car. To mount the box inside the car you will have to start by getting the harness through the engine firewall. In most of the Skoda cars this is easiest done on the driver side next to the left windshield wiper. The harness comes through above the brake pedal and is then easy to be further wired to e.g. the mid console.

Unwrap the tape around the rubber (H). Gently cut through it and insert a thick steel wire through the rubber and into the car. Continue all the way so that the wire can be reached from the inside. Be careful not to damage the original harness. Then tape the connector and the wiring for the BC box onto the steel wire in the engine compartment. Try to make the connector and wiring as thin as possible. Wrap it hard and make sure that the wires are taped to the steel wire. Otherwise the connector could fall off.

Push the connector through as far as possible before you go inside and try to pull the steel wire. It's easier if you can get a friend to help you during this. When the connector and harness is all the way through all you have to do is mount the box where you want it.



9 Alternative 2)

Mounting inside engine compartment

You can also mount the box inside the engine compartment. That way you don't have to get the harness through the firewall. On the other hand you will now have to put the wire to the throttle position sensor through the firewall and connect as shown below.

10)

Grounding

There are two black wires from the box which are for grounding. Screw these either in the engine compartment or to a screw near the pedals which is connected to the chassis/ground. (In this picture the green wires represents the BC-harness.)



11)

Start the engine

Check once more that all the connectors are in place and that all the wiring is isolated so that there is no risk of short circuit. When all the wires are in place it's important to secure the harness and make sure that it's not mounted directly on top of extremely hot engine parts such as the header. You can use cable ties to secure the harness.

- I) Turn the ignition on and make sure there's a green light on the box. (In Skoda this light will be turned off after a while since the power is taken from the boost control valve and this only gets power when the engine is running.
- II) Start the engine.
- III) Put the original TuneCard into the box (the colored side of the card should be faced upwards)

If the car doesn't start or runs poorly there is probably something wrong with the wiring. If the car is running properly you can take it for a test run.

Take it easy in the beginning and make sure that everything seems okay. Push the car a bit more with the original tuning and make sure that the car is still running good. If this test is successful it's time to do the same with the Economy card and the Sport card. The Sport card might seem aggressive the first time you try it.

If you think something isn't working properly you're always welcome to give us a call.

USER MANUAL

Tune Card

The BC-box is delivered with 3 tune cards, Original, Economy and Sport. If you want to change the tuning, this should be done while the box is powered up (engine is running). The engine should only be idling during the switch.

When you change settings the card should have the side with the chip facing the lights. (NB, different cards have the printing on different sides of the card, but the chip should always be facing the lights). While the new setting is read by the box there is a red light shining and when it's done the green light comes on again. You can now remove the card or let it stay in the box.



When you change cards while the engine is running the RPM can temporarily drop and some cars might even stop. This is nothing to worry about and you can restart the engine.



Tune the settings

If you have bought a BC500 or want to upgrade your BC250 to be able to tune the settings yourself, there are more details in the BCLab-manual.

IMPORTANT INFORMATION ABOUT VAG-CARS

VAG-cars are originally equipped with a poor MAF-sensor which sometimes creates a problem with tuning of the car. One way to get around this problem is to use the BC-function MAF-simulation. However this is not standard yet.

The BC-box doesn't control the oxygen sensor, which will probably be necessary for VAG-cars in the future to be able to fully control the fuel. Today these cars regulate the fuel depending on the oxygen sensor level. The BC-box which handles fuel enrichment and e.g. an extra fuel injector isn't able to fully control the air to fuel ratio as the user would like to. We are working on an upgrade to fix this problem.

PIN CONFIGURATION BC500 VAG 1,8T

Microfit connector BC500 VAG 1.8T längsmonterad				
1		black/green	GND	Connect to Chassi
2				
3				
4				
5				
6	green/red	green/red	ANALOG3_IN	Throttle in
7	orange/blue	orange/blue	ANALOG 2_OUT	Stock boost sensor to ECU
8	green/blue	green/blue	ANALOG 2_IN	Stock boost sensor to BC
9	orange	orange	ANALOG1_OUT	MAF signal to ECU
10	green	green	ANALOG1_IN	From MAP sensor
11	blue/yellow	blue/yellow	PWM in	From ECU boost control
12	blue/white	blue/white	PWM out	To boost control valve
13				
14	white	white	IGNITION IN	From Cam sensor
15	gul/svart	gul/svart	FUEL_D_OUT	To fuel injector
16	vit/svart	vit/svart	FUEL_D_IN	From ECU fuel signal
17	gul/brun	gul/brun	FUEL_C_OUT	To fuel injector
18	vit/brun	vit/brun	FUEL_C_IN	From ECU fuel signal
19	gul/grön	gul/grön	FUEL_B_OUT	To fuel injector
20	vit/grön	vit/grön	FUEL_B_IN	From ECU fuel signal
21	gul/röd	gul/röd	FUEL_A_OUT	To fuel injector
22	vit/röd	vit/röd	FUEL_A_IN	From ECU fuel signal
23	svart	svart	GND_POWER	Connect to Chassi
24	röd	röd	+12Vin	Connect to +12V